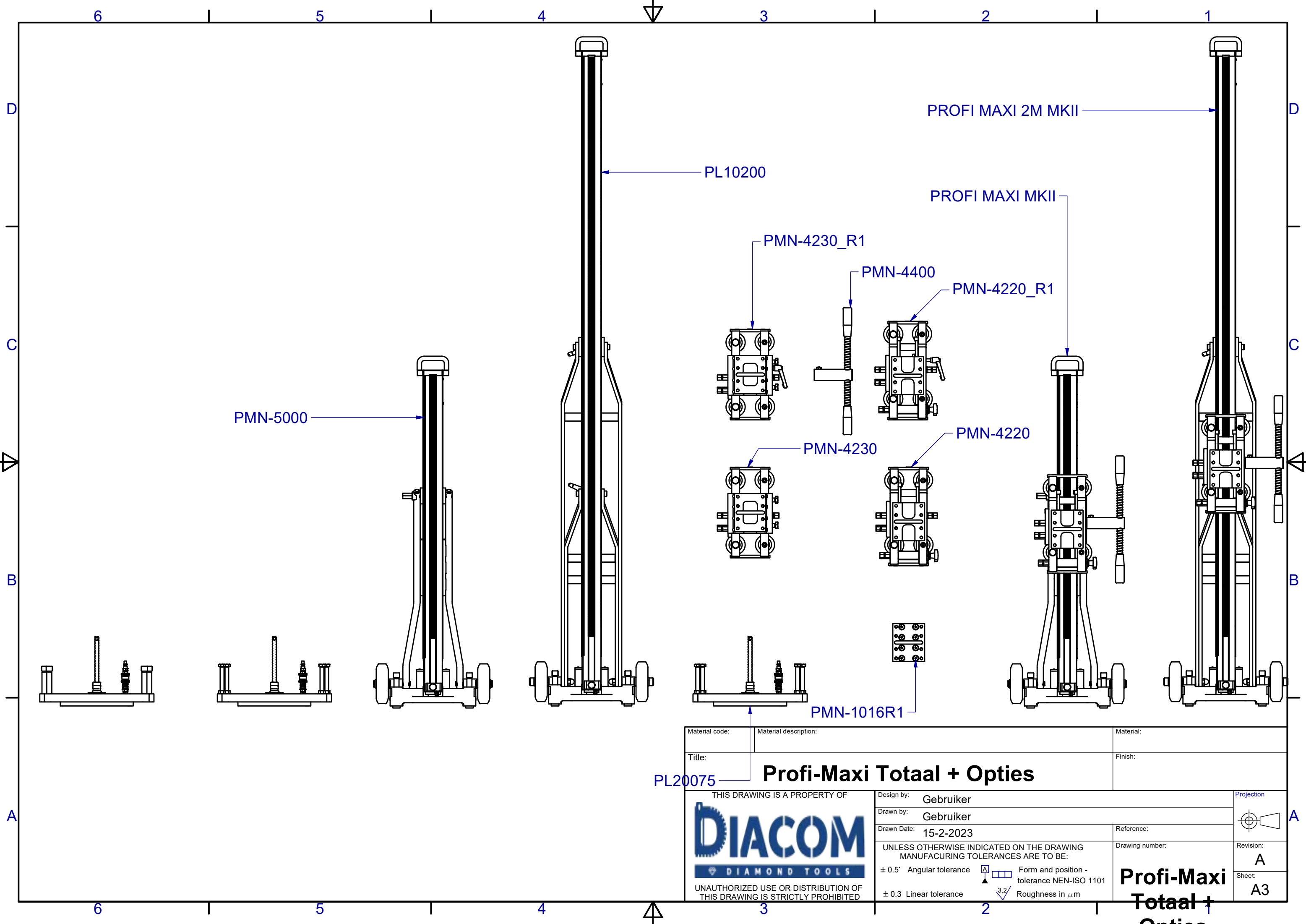
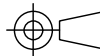


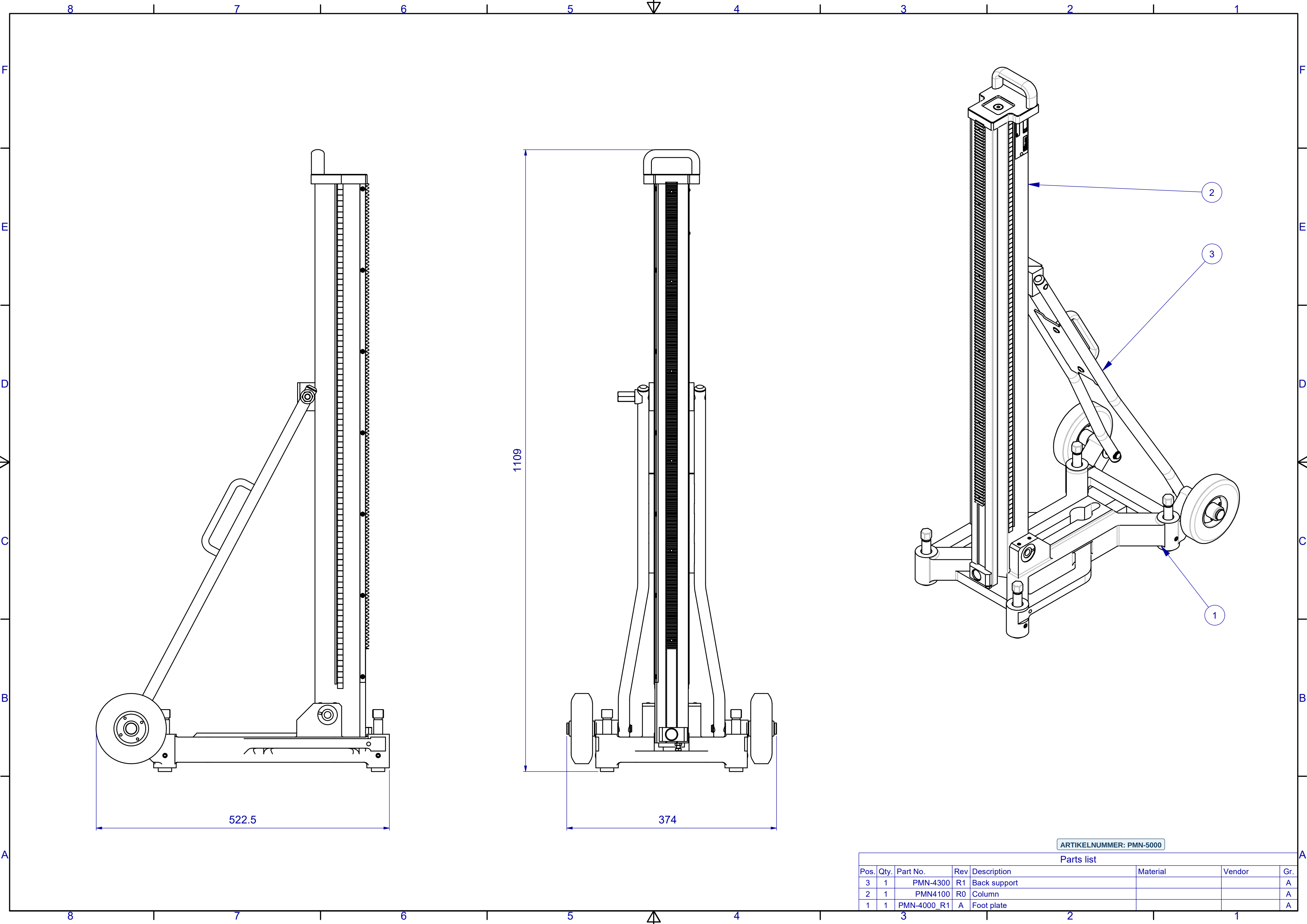


Material code:		Material description:		Material:		
Title:		Profi-Maxi Totaal + Opties			Finish:	
0075						
THIS DRAWING IS A PROPERTY OF  UNAUTHORIZED USE OR DISTRIBUTION OF THIS DRAWING IS STRICTLY PROHIBITED		Design by: Gebruiker			Projection 	
		Drawn by: Gebruiker				
		Drawn Date: 15-2-2023		Reference:		
		UNLESS OTHERWISE INDICATED ON THE DRAWING MANUFACTURING TOLERANCES ARE TO BE:			Drawing number:	Revision: A
		± 0.5° Angular tolerance   Form and position - tolerance NEN-ISO 1101			Profi-Maxi Totaal + Opties	
± 0.3 Linear tolerance  3.2/ Roughness in µm						

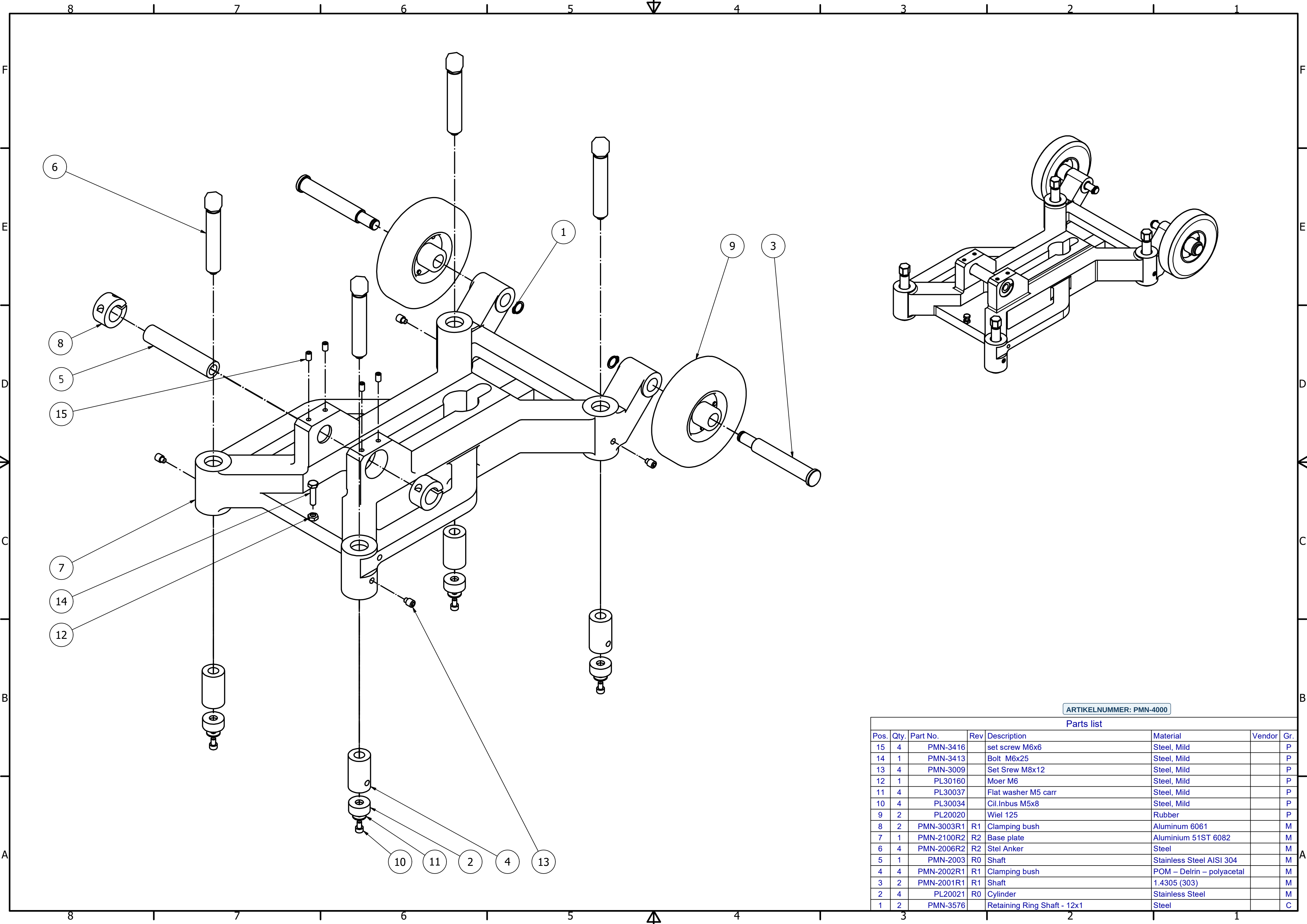
TEKENINGENREGISTER

Profi-Maxi statief

OVERZICHT	
Profi-Maxi totaal + opties	
PROFI-MAXI STANDAARD	
Hoofdassemblage	PMN-5000
Voetplaat	PMN-4000
Kolom	PMN-4100
Topplaat compleet	PMN-4110
Huis / schuif- en remconstructie	110000600
Functioneel gelijk aan	PMN-4200
Rugsteun	PMN-4300
Rugsteun - subassemblage	PMN-4301
PROFI-MAXI 2 M	
Hoofdassemblage	PL10200
Voetplaat	PMN-4700
Kolom	PMN-3598
Rugsteun	PL10059
OPTIES EN HULPASSEMBLAGES	
Snelle klem - basis	PMN-4220
Snelle klem	PMN-4120
Snelle klem - revisie R1	PMN-4220
Snelkoppeling - basis	PMN-4230
Snelkoppeling	PMN-4234
Snelkoppeling - revisie R1	PMN-4230
Handgreep	PMN-4400
Vacuümplaat	PL20075
Bevestigingsplaat Profi Extra	PMN-1016R1

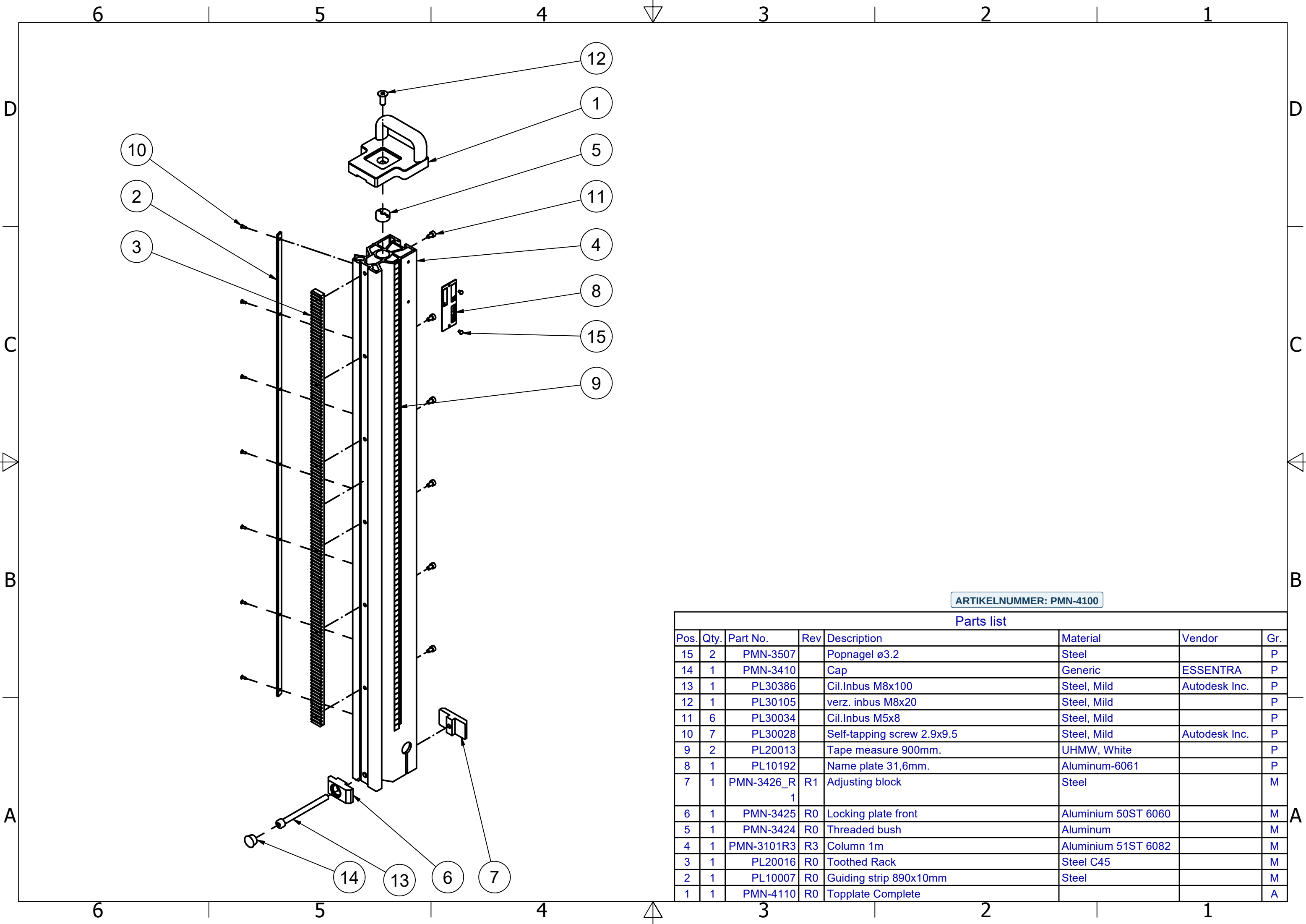


ARTIKELNUMMER: PMN-5000							
Parts list							
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
3	1	PMN-4300	R1	Back support			A
2	1	PMN4100	R0	Column			A
1	1	PMN-4000_R1	A	Foot plate			A



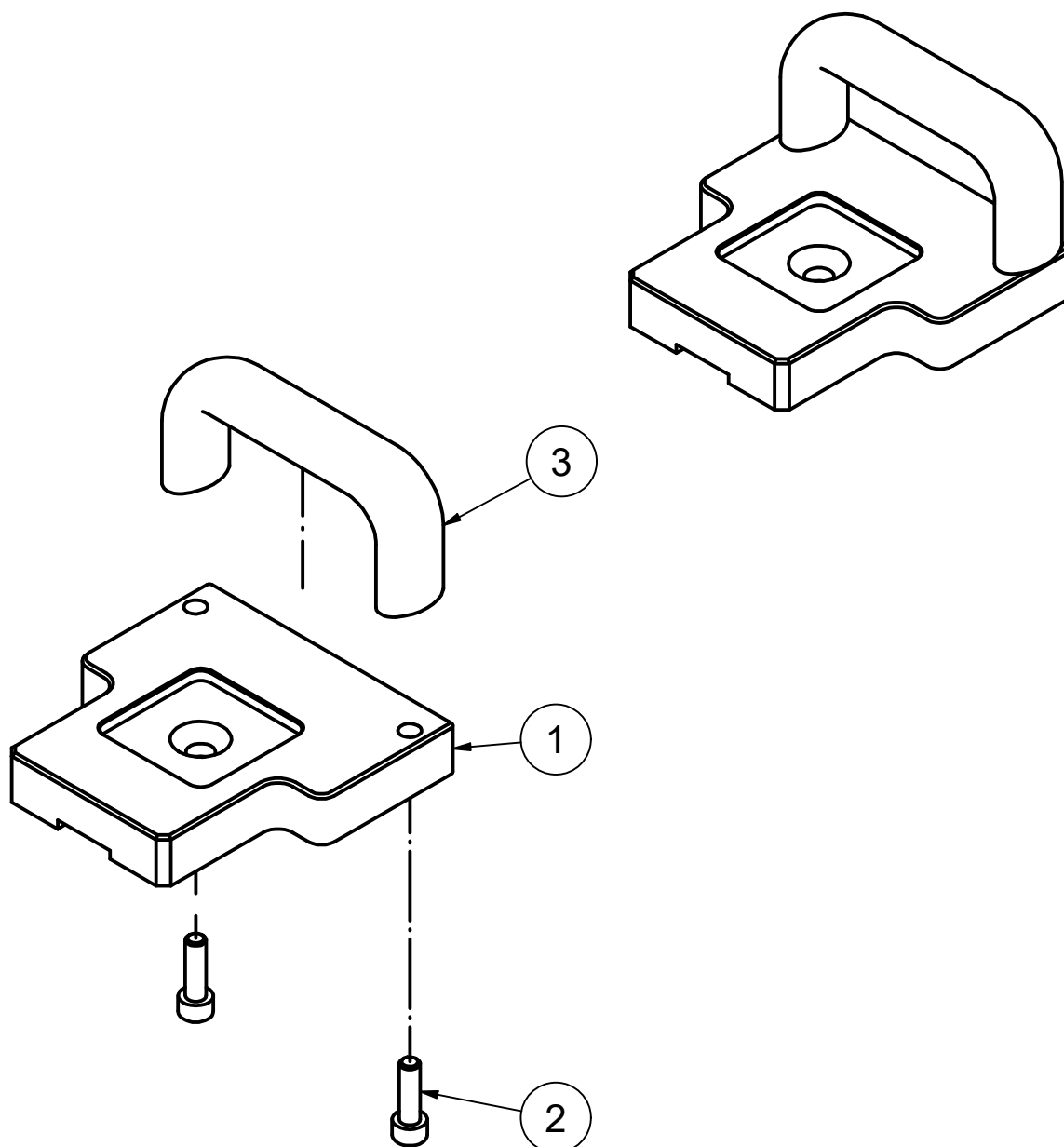
ARTIKELNUMMER: PMN-4000

Parts list							
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
15	4	PMN-3416		set screw M6x6	Steel, Mild		P
14	1	PMN-3413		Bolt M6x25	Steel, Mild		P
13	4	PMN-3009		Set Srew M8x12	Steel, Mild		P
12	1	PL30160		Moer M6	Steel, Mild		P
11	4	PL30037		Flat washer M5 carr	Steel, Mild		P
10	4	PL30034		Cil.Inbus M5x8	Steel, Mild		P
9	2	PL20020		Wiel 125	Rubber		P
8	2	PMN-3003R1	R1	Clamping bush	Aluminum 6061		M
7	1	PMN-2100R2	R2	Base plate	Aluminium 51ST 6082		M
6	4	PMN-2006R2	R2	Stel Anker	Steel		M
5	1	PMN-2003	R0	Shaft	Stainless Steel AISI 304		M
4	4	PMN-2002R1	R1	Clamping bush	POM – Delrin – polyacetal		M
3	2	PMN-2001R1	R1	Shaft	1.4305 (303)		M
2	4	PL20021	R0	Cylinder	Stainless Steel		M
1	2	PMN-3576		Retaining Ring Shaft - 12x1	Steel		C



ARTIKELNUMMER: PMN-4100

Parts list							
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
15	2	PMN-3507		Popnagel ø3.2	Steel		P
14	1	PMN-3410		Cap	Generic	ESSENTRA	P
13	1	PL30386		Cil.Inbus M8x100	Steel, Mild	Autodesk Inc.	P
12	1	PL30105		verz. inbus M8x20	Steel, Mild		P
11	6	PL30034		Cil.Inbus M5x8	Steel, Mild		P
10	7	PL30028		Self-tapping screw 2.9x9.5	Steel, Mild	Autodesk Inc.	P
9	2	PL20013		Tape measure 900mm.	UHMW, White		P
8	1	PL10192		Name plate 31,6mm.	Aluminum-6061		P
7	1	PMN-3426_R1	R1	Adjusting block	Steel		M
6	1	PMN-3425	R0	Locking plate front	Aluminium 50ST 6060		M
5	1	PMN-3424	R0	Threaded bush	Aluminum		M
4	1	PMN-3101R3	R3	Column 1m	Aluminium 51ST 6082		M
3	1	PL20016	R0	Toothed Rack	Steel C45		M
2	1	PL10007	R0	Guiding strip 890x10mm	Steel		M
1	1	PMN-4110	R0	Topplate Complete			A



ARTIKELNUMMER: PMN-4110

STUKLIJST				
NR.	AANT	ARTIKEL	REV.	OMSCHRIJVING
1	1	PMN-3414R1	R1	Top plate column
2	2	PL30090		Socket head M6x30
3	1	PL30098		Handle

Algemene toleranties voor afmetingen: EN-ISO13920-BF-ISO2768-mK

Materiaal: Gewicht: 0,36 kg



Getekend: Joep

Datum: 24-11-2020

Topplate Complete

A 4

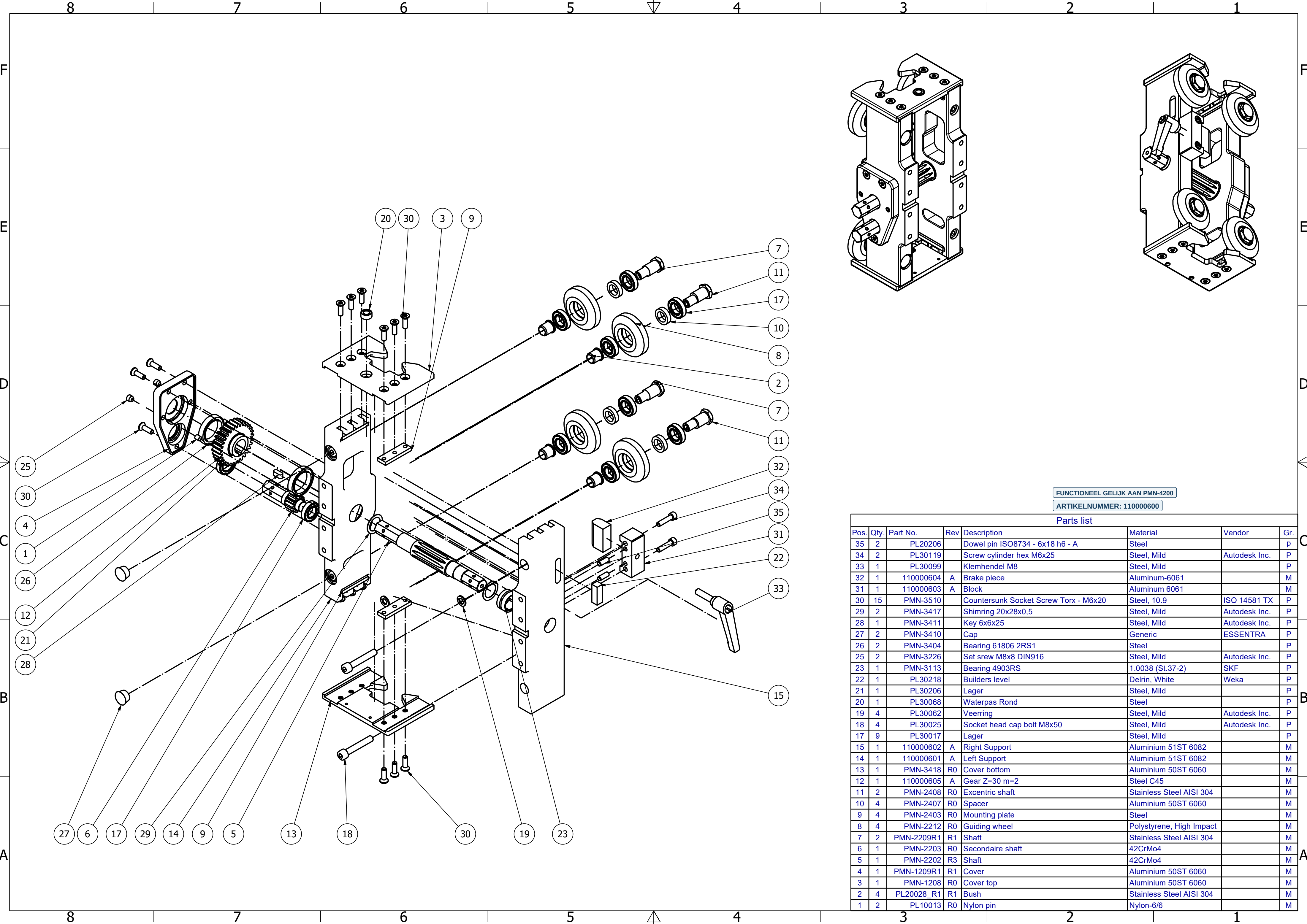
PMN-4110

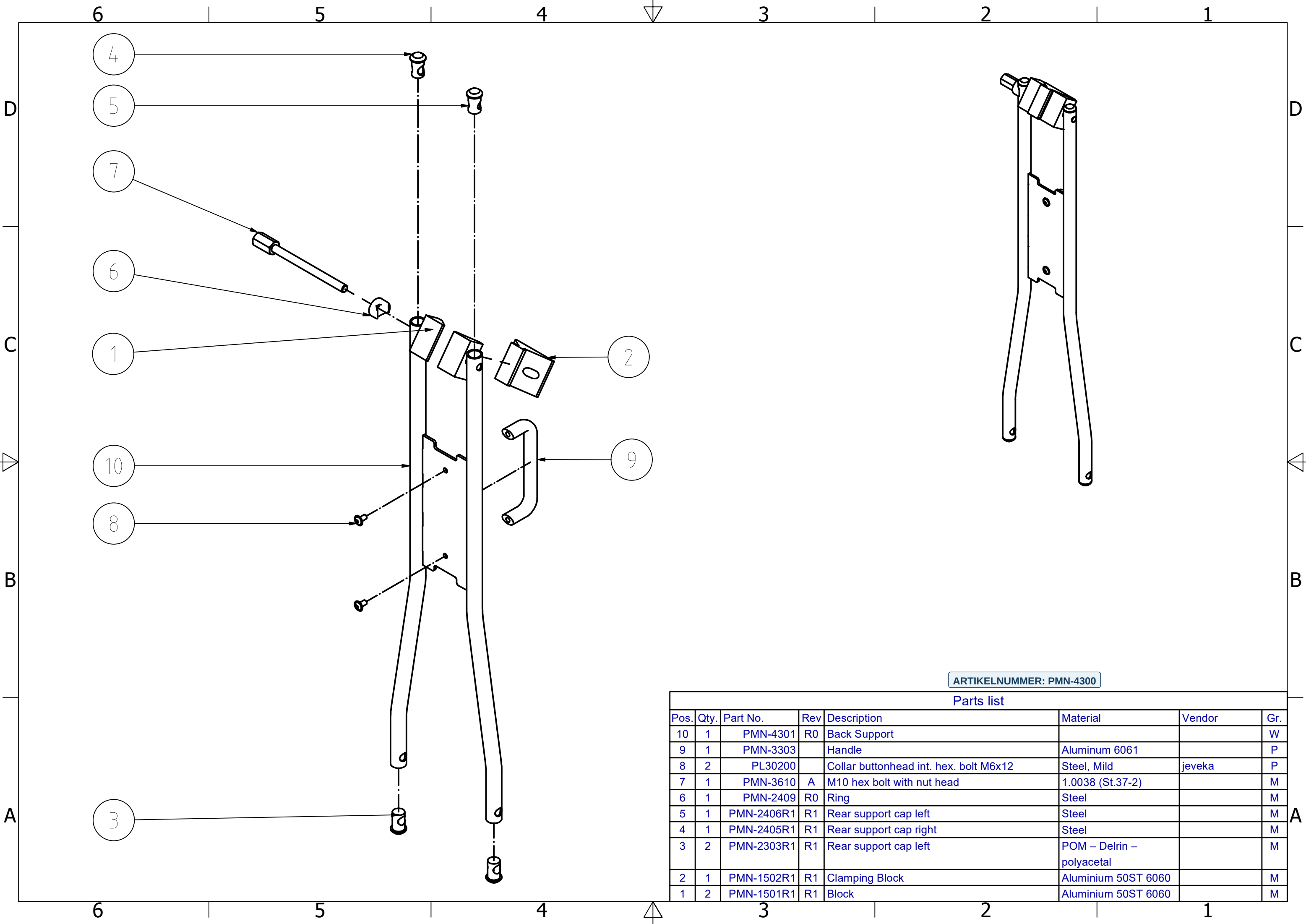


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REV:

R0

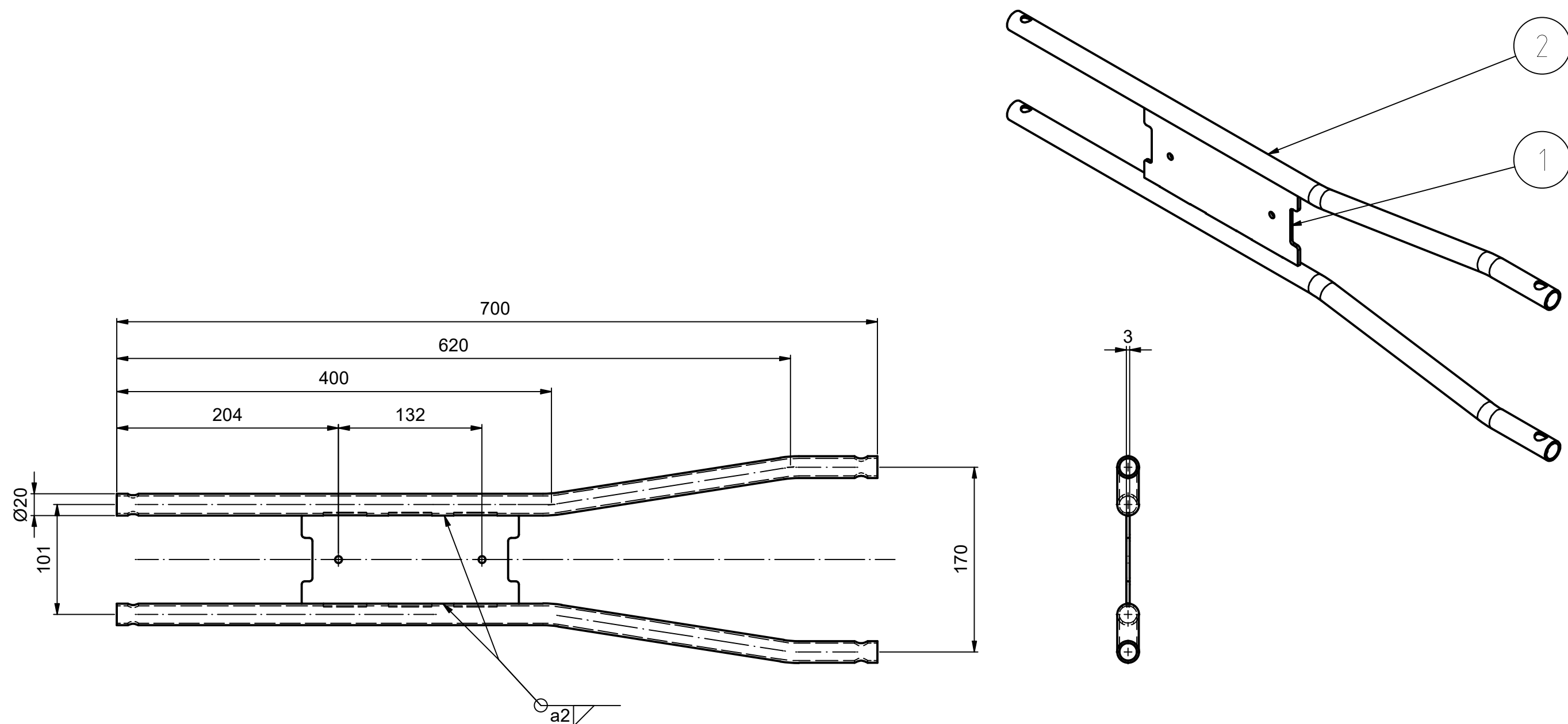




ARTIKELNUMMER: PMN-4300

Parts list

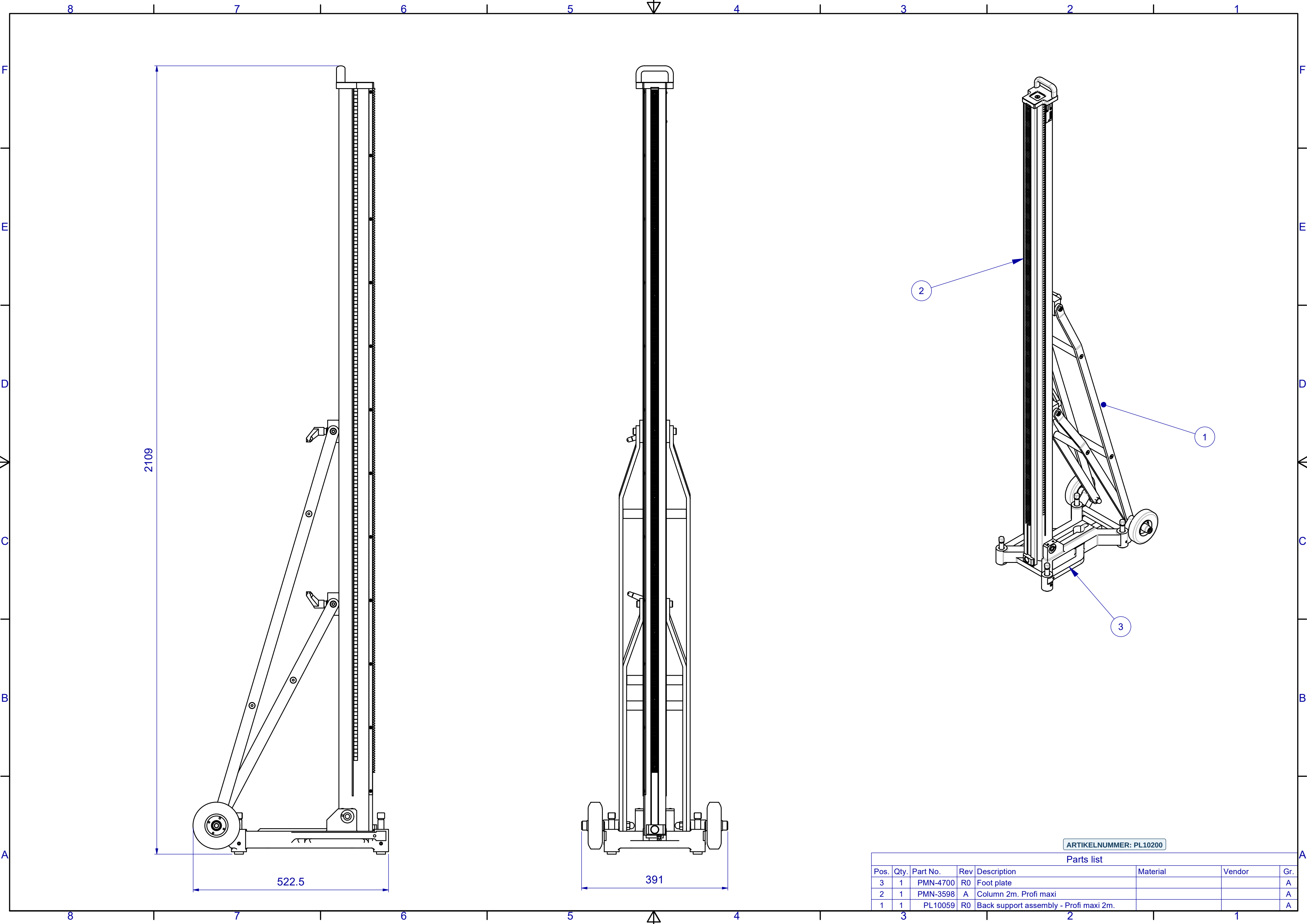
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
10	1	PMN-4301	R0	Back Support			W
9	1	PMN-3303		Handle	Aluminum 6061		P
8	2	PL30200		Collar buttonhead int. hex. bolt M6x12	Steel, Mild	jeveka	P
7	1	PMN-3610	A	M10 hex bolt with nut head	1.0038 (St.37-2)		M
6	1	PMN-2409	R0	Ring	Steel		M
5	1	PMN-2406R1	R1	Rear support cap left	Steel		M
4	1	PMN-2405R1	R1	Rear support cap right	Steel		M
3	2	PMN-2303R1	R1	Rear support cap left	POM – Delrin – polyacetal		M
2	1	PMN-1502R1	R1	Clamping Block	Aluminium 50ST 6060		M
1	2	PMN-1501R1	R1	Block	Aluminium 50ST 6060		M



ARTIKELNUMMER: PMN-4301

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	PMN-2302	Plate
2	2	PMN-2301	Back support maxi

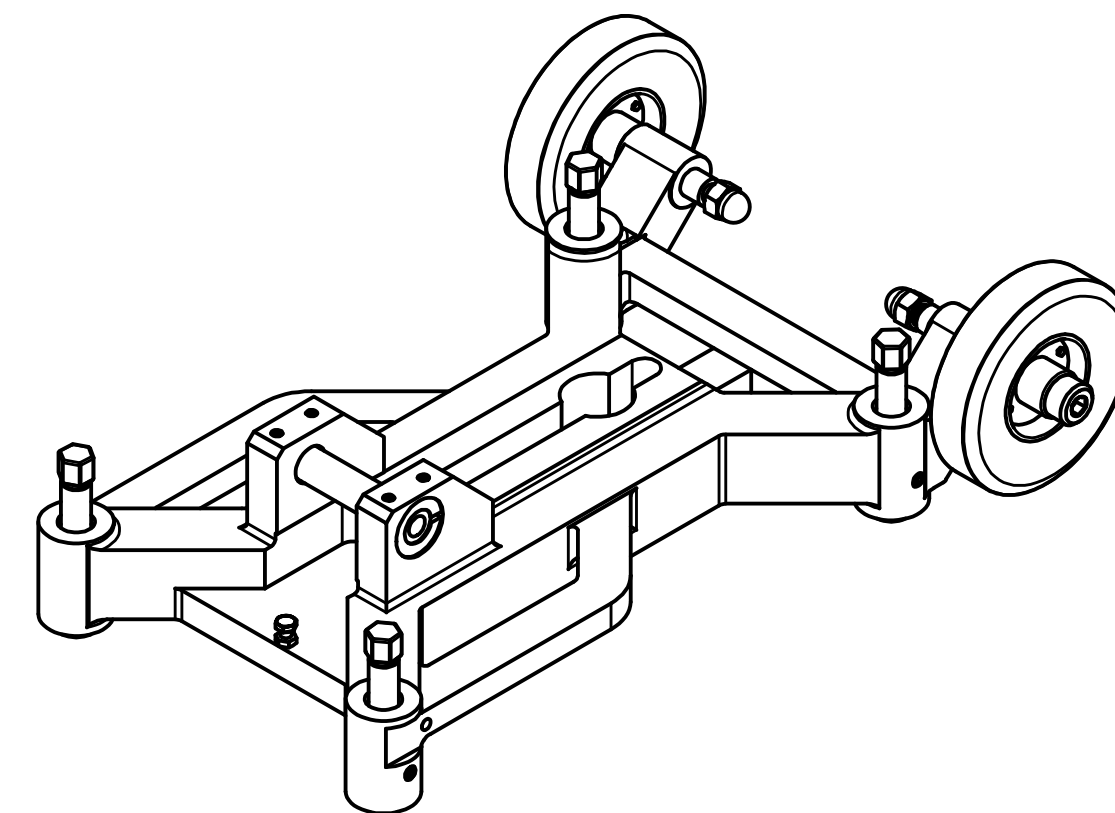
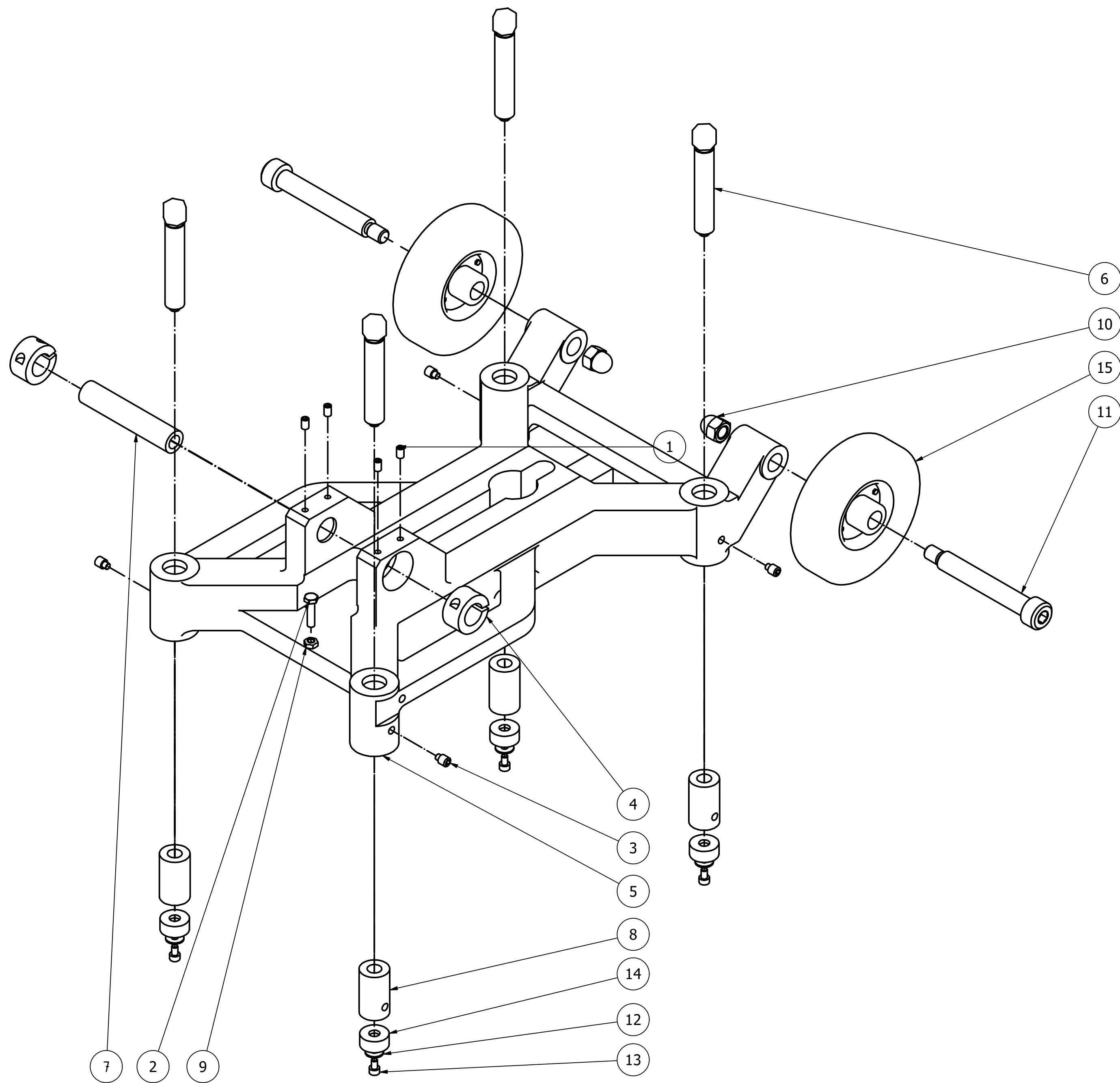
Algemene toleranties voor afmetingen: EN-ISO13920-BF-ISO2768-mK			Getekend: Joep
Materiaal: Gewicht: 0,55 kg			Datum: 1-8-2016
Back Support		A 3	PMN-4301
 Diacom Hoofddorp. All rights reserved. No part of this drawing may be reproduced or published in any form by print, photography, microfilm or by any other means, without the prior written permission of Diacom Hoofddorp, this is also applicable for entire or partial adaptation.			REV: R0



ARTIKELNUMMER: PL10200

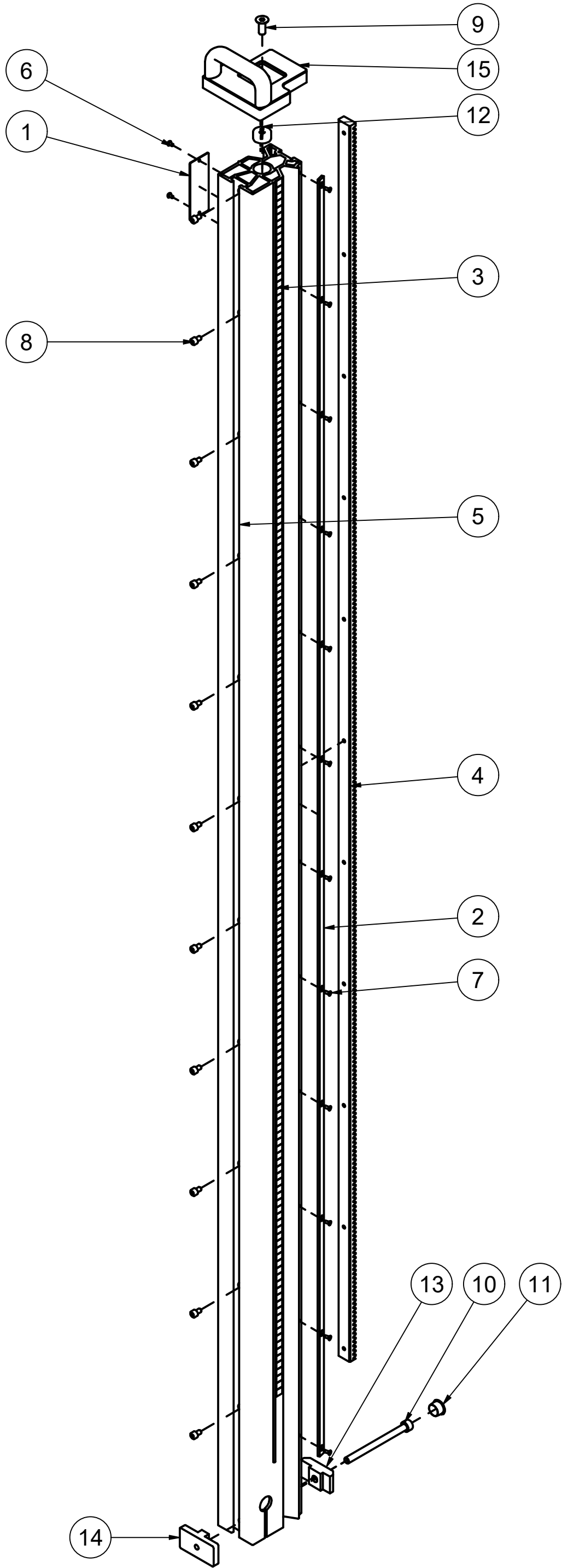
Parts list

Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
3	1	PMN-4700	R0	Foot plate			A
2	1	PMN-3598	A	Column 2m. Profi maxi			A
1	1	PL10059	R0	Back support assembly - Profi maxi 2m.			A



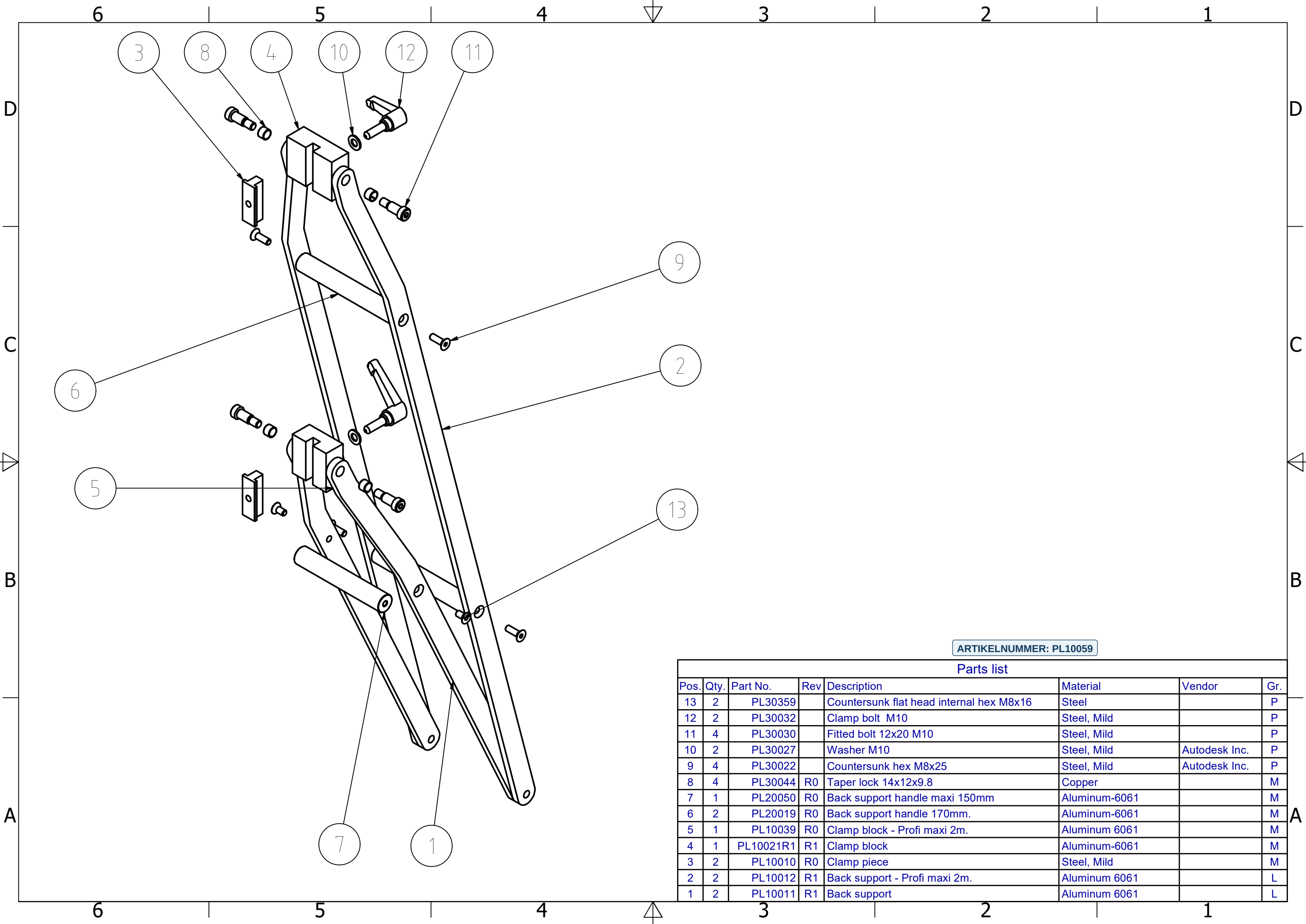
ARTIKELNUMMER: PMN-4700

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	PMN-3416	set screw M6x6
2	1	PMN-3413	Bolt M6x25
3	4	PMN-3009	Set Srew M8x12
4	2	PMN-3003	Clamping bush
5	1	PMN-2100R3	Base plate
6	4	PMN-2006R2	Stel Anker
7	1	PMN-2003	Shaft
8	4	PMN-2002R1	Clamping bush
9	1	PL30160	Moer M6
10	2	PL30043	Cap nut M12
11	2	PL30040	Fitted bolt 16x100 M12
12	4	PL30037	Flat washer M5 carr
13	4	PL30034	Cil.Inbus M5x8
14	4	PL20021	Cylinder
15	2	PL20020	Wiel 125



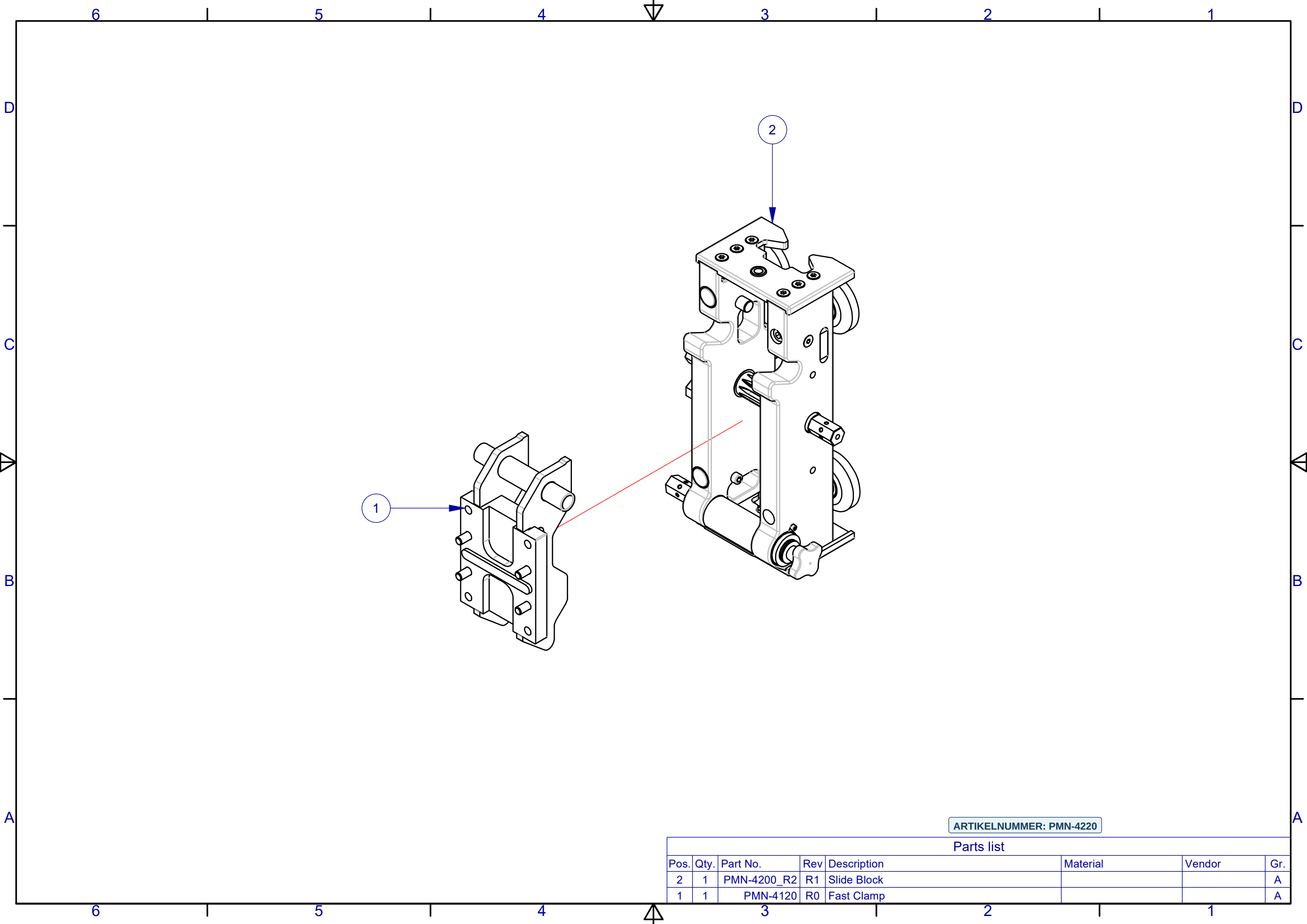
ARTIKELNUMMER: PMN-3598

STUKLIJST				
NR.	AANTAL	ARTIKEL	REV.	OMSCHRIJVING
1	1	PL10192		Name plate 31,6mm.
2	1	PL20012	R0	Guiding strip 1890x10mm
3	2	PL20014		Meetlint 180 cm
4	1	PL20017	R0	Rack 1830mm.
5	1	PMN-3599	A	Column 2m
6	2	PMN-3507		Popnagel ø3.2
7	12	PL30028		Self-tapping screw 2.9x9.5
8	11	PL30034		Cil.Inbus M5x8
9	1	PL30105		verz. inbus M8x20
10	1	PL30386		Cil.Inbus M8x100
11	1	PMN-3410		Cap
12	1	PMN-3424	R0	Threaded bush
13	1	PMN-3425	R0	Locking plate front
14	1	PMN-3426_R1	R1	Adjusting block
15	1	PMN-4110	R0	Topplate Complete



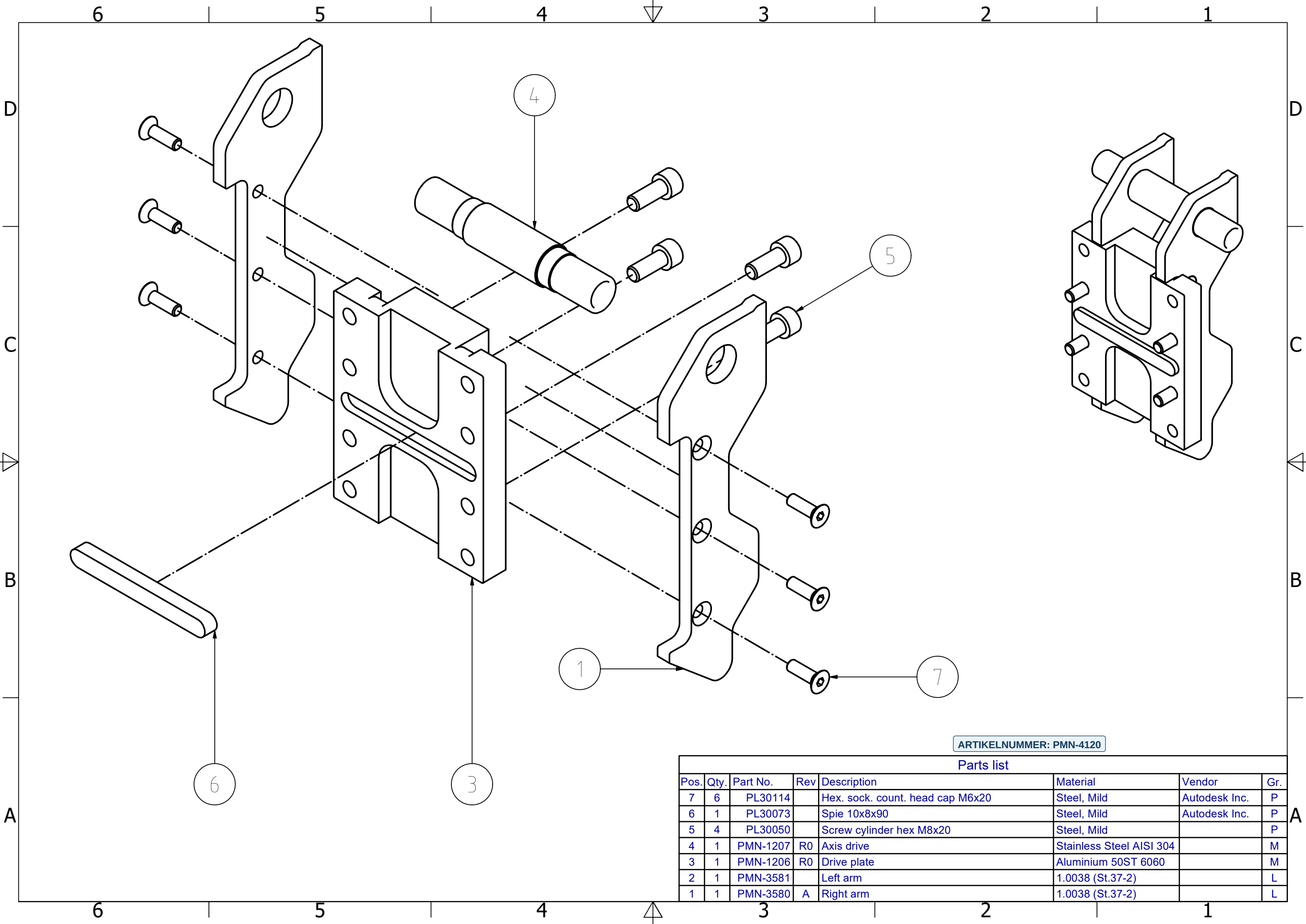
ARTIKELNUMMER: PL10059

Parts list							
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
13	2	PL30359		Countersunk flat head internal hex M8x16	Steel		P
12	2	PL30032		Clamp bolt M10	Steel, Mild		P
11	4	PL30030		Fitted bolt 12x20 M10	Steel, Mild		P
10	2	PL30027		Washer M10	Steel, Mild	Autodesk Inc.	P
9	4	PL30022		Countersunk hex M8x25	Steel, Mild	Autodesk Inc.	P
8	4	PL30044	R0	Taper lock 14x12x9.8	Copper		M
7	1	PL20050	R0	Back support handle maxi 150mm	Aluminum-6061		M
6	2	PL20019	R0	Back support handle 170mm.	Aluminum-6061		M
5	1	PL10039	R0	Clamp block - Profi maxi 2m.	Aluminum 6061		M
4	1	PL10021R1	R1	Clamp block	Aluminum-6061		M
3	2	PL10010	R0	Clamp piece	Steel, Mild		M
2	2	PL10012	R1	Back support - Profi maxi 2m.	Aluminum 6061		L
1	2	PL10011	R1	Back support	Aluminum 6061		L



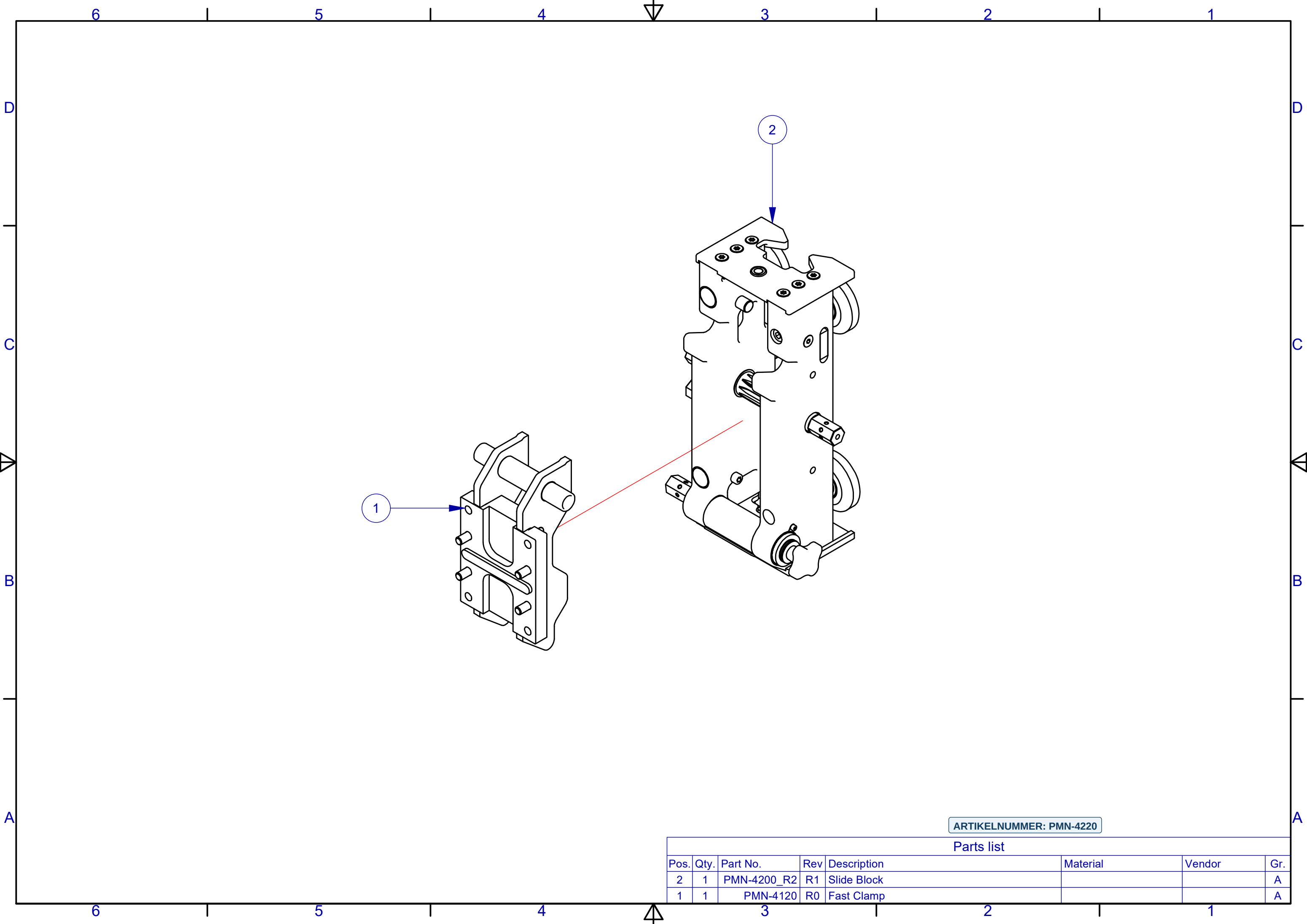
ARTIKELNUMMER: PMN-4220

Parts list							
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
2	1	PMN-4200_R2	R1	Slide Block			A
1	1	PMN-4120	R0	Fast Clamp			A



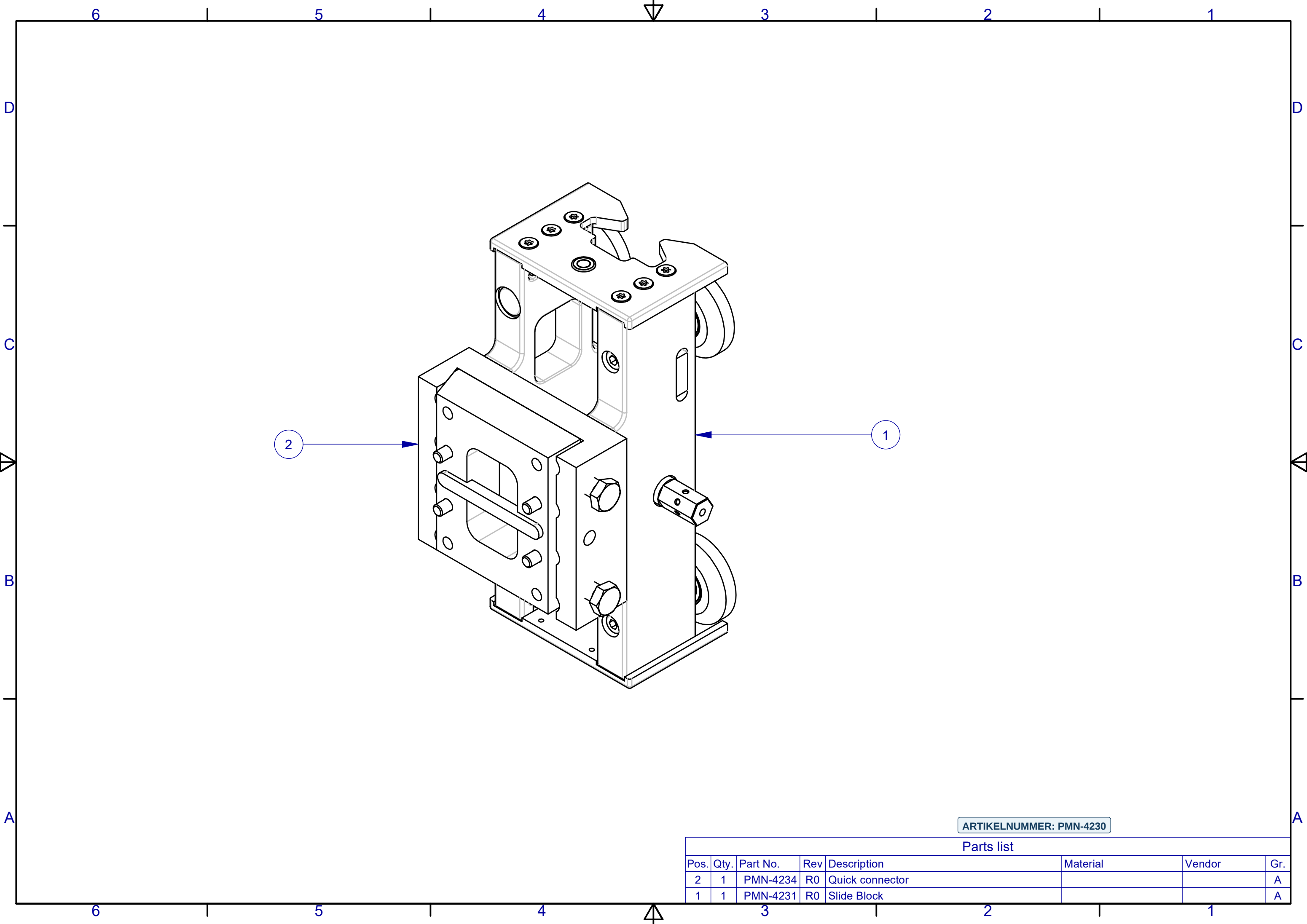
ARTIKELNUMMER: PMN-4120

Parts list							
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
7	6	PL30114		Hex. sock. count. head cap M6x20	Steel, Mild	Autodesk Inc.	P
6	1	PL30073		Spie 10x8x90	Steel, Mild	Autodesk Inc.	P
5	4	PL30050		Screw cylinder hex M8x20	Steel, Mild		P
4	1	PMN-1207	R0	Axis drive	Stainless Steel AISI 304		M
3	1	PMN-1206	R0	Drive plate	Aluminium 50ST 6060		M
2	1	PMN-3581		Left arm	1.0038 (St.37-2)		L
1	1	PMN-3580	A	Right arm	1.0038 (St.37-2)		L



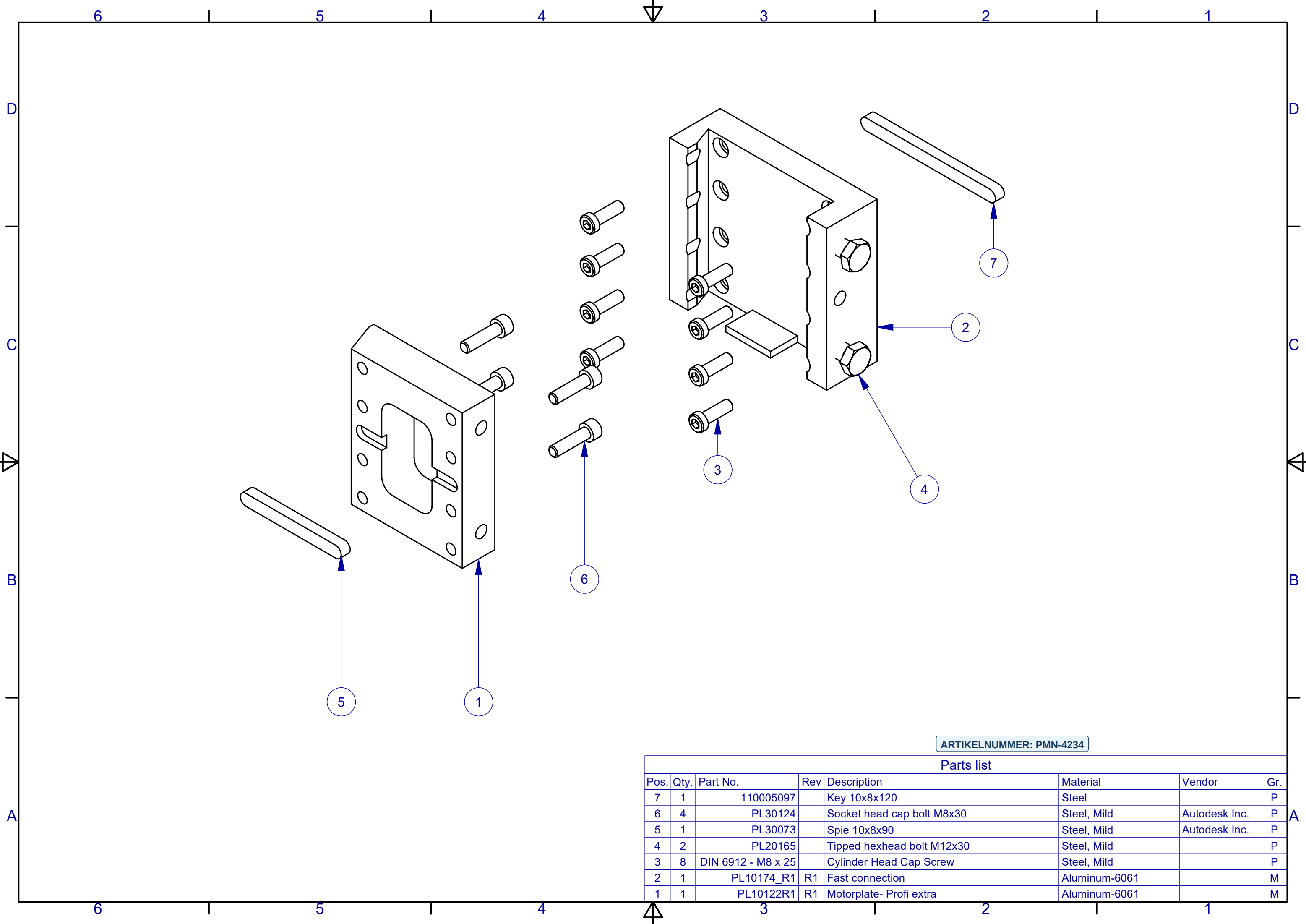
ARTIKELNUMMER: PMN-4220

Parts list



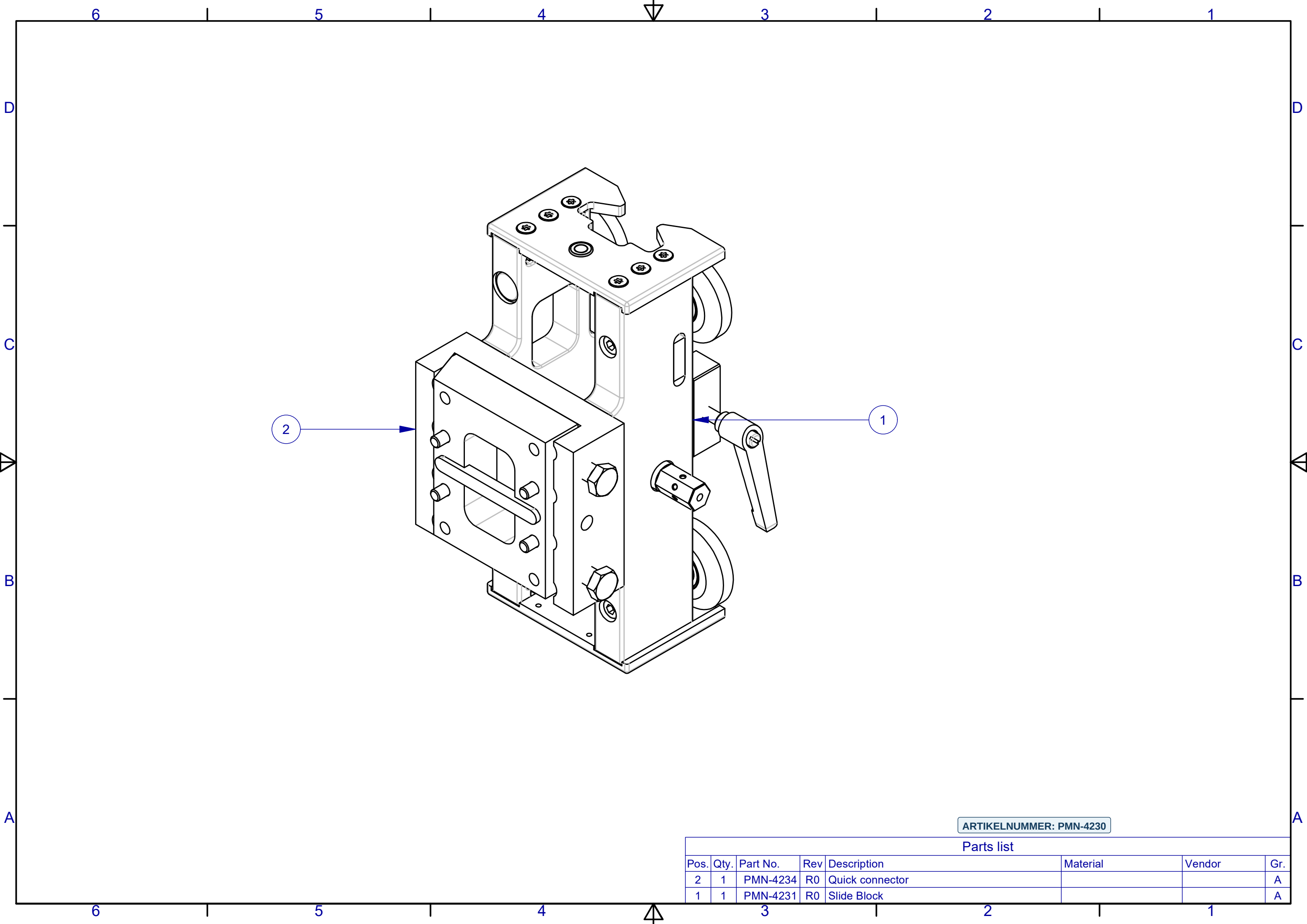
ARTIKELNUMMER: PMN-4230

Parts list							
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
2	1	PMN-4234	R0	Quick connector			A
1	1	PMN-4231	R0	Slide Block			A



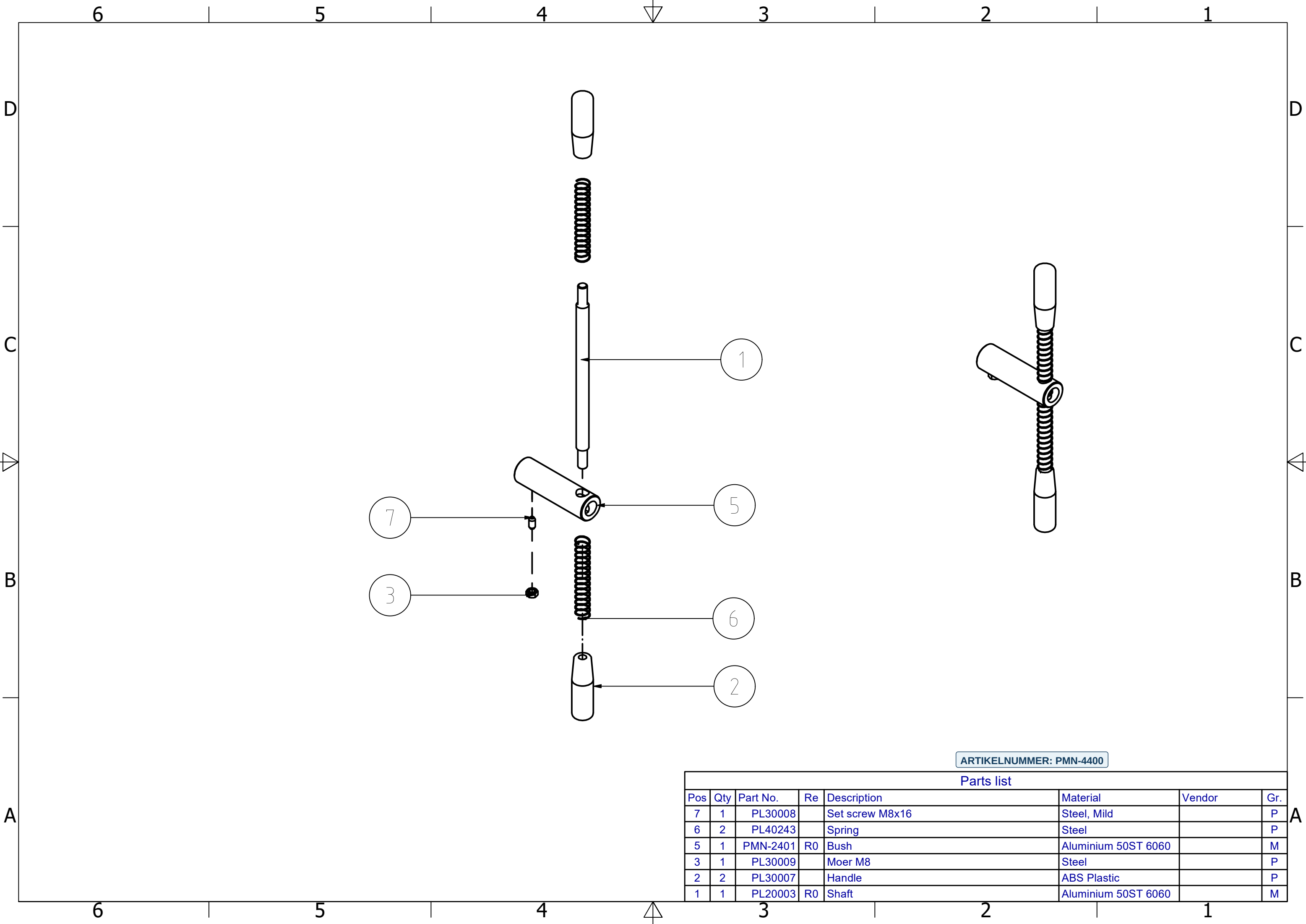
ARTIKELNUMMER: PMN-4234

Parts list							
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
7	1	110005097		Key 10x8x120	Steel		P
6	4	PL30124		Socket head cap bolt M8x30	Steel, Mild	Autodesk Inc.	P
5	1	PL30073		Spie 10x8x90	Steel, Mild	Autodesk Inc.	P
4	2	PL20165		Tipped hexhead bolt M12x30	Steel, Mild		P
3	8	DIN 6912 - M8 x 25		Cylinder Head Cap Screw	Steel, Mild		P
2	1	PL10174_R1	R1	Fast connection	Aluminum-6061		M
1	1	PL10122R1	R1	Motorplate- Profi extra	Aluminum-6061		M



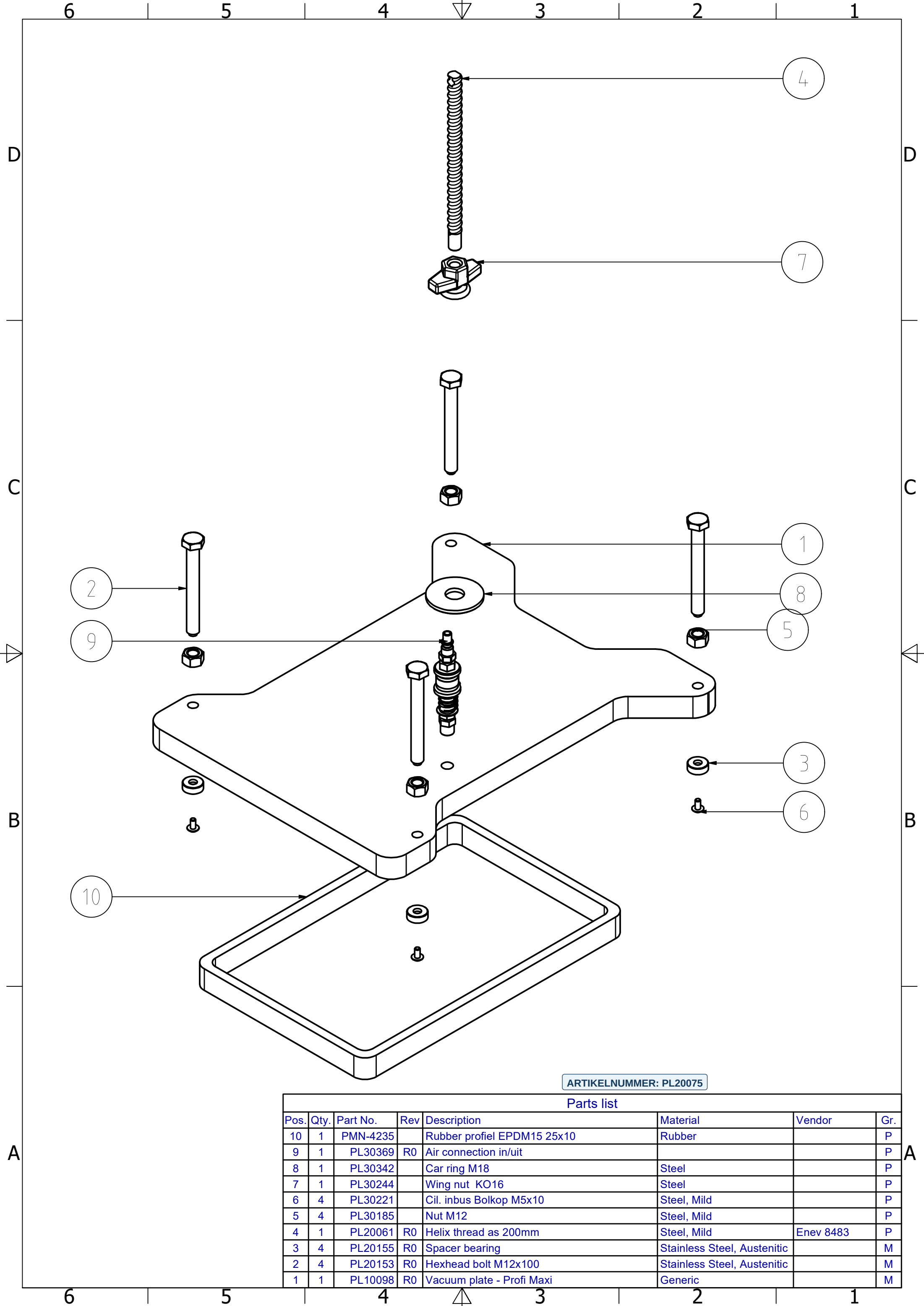
ARTIKELNUMMER: PMN-4230

Parts list							
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
2	1	PMN-4234	R0	Quick connector			A
1	1	PMN-4231	R0	Slide Block			A



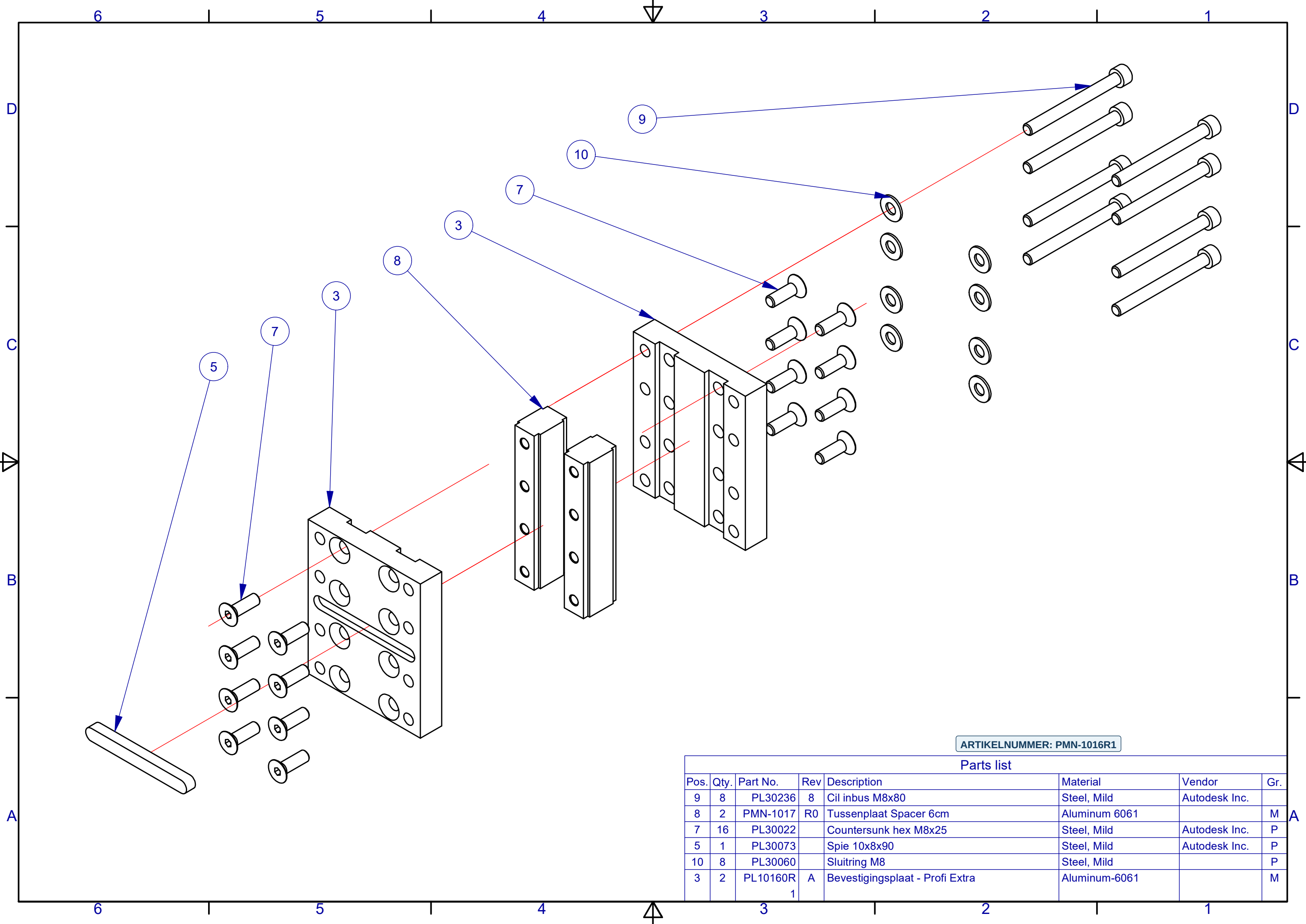
ARTIKELNUMMER: PMN-4400

Parts list							
Pos	Qty	Part No.	Re	Description	Material	Vendor	Gr.
7	1	PL30008		Set screw M8x16	Steel, Mild		P
6	2	PL40243		Spring	Steel		P
5	1	PMN-2401	R0	Bush	Aluminium 50ST 6060		M
3	1	PL30009		Moer M8	Steel		P
2	2	PL30007		Handle	ABS Plastic		P
1	1	PL20003	R0	Shaft	Aluminium 50ST 6060		M



ARTIKELNUMMER: PL20075

Parts list							
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
10	1	PMN-4235		Rubber profiel EPDM15 25x10	Rubber		P
9	1	PL30369	R0	Air connection in/uit			P
8	1	PL30342		Car ring M18	Steel		P
7	1	PL30244		Wing nut KO16	Steel		P
6	4	PL30221		Cil. inbus Bolkop M5x10	Steel, Mild		P
5	4	PL30185		Nut M12	Steel, Mild		P
4	1	PL20061	R0	Helix thread as 200mm	Steel, Mild	Enev 8483	P
3	4	PL20155	R0	Spacer bearing	Stainless Steel, Austenitic		M
2	4	PL20153	R0	Hexhead bolt M12x100	Stainless Steel, Austenitic		M
1	1	PL10098	R0	Vacuum plate - Profi Maxi	Generic		M



ARTIKELNUMMER: PMN-1016R1

Parts list							
Pos.	Qty.	Part No.	Rev	Description	Material	Vendor	Gr.
9	8	PL30236	8	Cil inbus M8x80	Steel, Mild	Autodesk Inc.	
8	2	PMN-1017	R0	Tussenplaat Spacer 6cm	Aluminum 6061		M
7	16	PL30022		Countersunk hex M8x25	Steel, Mild	Autodesk Inc.	P
5	1	PL30073		Spie 10x8x90	Steel, Mild	Autodesk Inc.	P
10	8	PL30060		Sluitring M8	Steel, Mild		P
3	2	PL10160R	A	Bevestigingsplaat - Profi Extra	Aluminum-6061		M